

PROJECT PROFILE FOR RUBBER MOULDED COIR COIR UNIT

PRODUCT	:	RUBBER MOULDED MAT (SIZE 45 CM* 75 CM)
PRODUCTION CAPACITY (P.A) (100% CAPACITY)	:	400 MATS
VALUE	:	RS.336 LAKHS
MONTH & YEAR OF PREPARATION	:	JUNE 2018
PREPARED BY	:	COIR BOARD, MINISTRY OF MSME, GOVT OF INDIA

• INTRODUCTION

Rubber backed coir products finds extensive use as flooring material. It is manufactured by hot pressing of compounded rubber based on natural, synthetic and reclaimed rubber or its blends on the back side of coir products such as mats/matting.

For the preparation of Rubber backed matting mats ,coir mattings are cut into the sizes of mats and the edges are finished with all- round rubber edging or tucked back or stitched.

• PROCESS OF MANUFACTURE

Rubber and various ingredients for backing are mixed on a two roll mill and allowed to mature overnight. The compound so prepared is made into sheet of desired thickness on a mixing mill or calendar.

Prepare blanks of compounded rubber sheet of size equal to that of the coir mat to be backed. The mould is heated and sprayed with a suitable mould releasing agent and the blank rubber compound sheet is kept in the mould and the coir material to be backed is

placed over the blank rubber sheet. The combination is then placed in between the platens of a steam/electrically heated hydraulic press/hand fly press. It is then pressed at the appropriate temperature and pressure for the specified time. The press is opened and the product removed from the mould, cooled and trimmed.

- **BASIS AND PRESUMPTIONS**

- The Project Profile is based on 8 working hours for 2 shifts in a day and 25 days in a month and the Break Even efficiency has been calculated on 70%, 80%, 90%, 90% and 100% capacity utilization.
- The rate of interest both for fixed asset and working capital have been taken as 12.5% p.a.

- **TECHNICAL ASPECTS**

Installed Production capacity per day	:	400 mats
Number of Shift per day	:	2
Working days p.a	:	300 days
Capacity Utilization		
-First year	:	70%
-Second year	:	80%
-Third year	:	90%
-Fourth year	:	90%
-Fifth year	:	100%
Rate of Average Sales Realization	:	Rs. 140 per mat
Rate of Average cost of raw material (Including cost of matting & rubber)	:	Rs.115

Interest on term Loan	:	12.50%
Interest on working capital	:	12.50%

Manpower requirement

Supervisor	:	1
Skilled worker	:	16
Total HP required	:	70 HP

All the machineries and equipments mentioned in the Project profile are of indigenous make and are of medium price.

- **FINANCIAL ASPECTS**

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i) Cost of Project

		Amount
• Land	:	Lease/owned
• Work shed	:	Lease/owned
• Machinery & Equipments	:	Rs.2074000/-
• Working Capital		Rs. 426000/-

Total	:	Rs. 2500000/-

Sl. No	Description of machines & equipments	Qty	Cost (Rs.)
1	Mixing mill (14"*36") 40 HP	1	
2	Hydraulic Press (36"*36") 15 HP	1	
3	Moulds (as per requirement)		
4	Water pump (for reducing heat)		
Total			2074000.00

ii) Means of Finance

• Promoters Capital	5%	:	Rs. 125000/-
• Bank Term loan	95%	:	Rs.1970000/-
• WC Loan from Bank	95%	:	Rs. 405000/-

Total		:	Rs.2500000/-

• DETAILS OF THE PROFITABILITY OF THE PROJECT

Rs.in Lakhs

Years		1	2	3	4	5
Installed Production capacity per day	No.3 size	400	400	400	400	400
Number of shift /day		2	2	2	2	2
Working days per annum		300	300	300	300	300
Installed production capacity per annum	Nos	240000	240000	240000	240000	240000

Capacity utilization		70%	80%	90%	90%	100%
Annual production quantity		168000	192000	216000	216000	240000
Annual Sales Realization	Rs. 140	235.20	268.80	302.40	302.40	336.00
Cost of Production						
Cost of raw material	Rs. 115	193.20	220.80	248.40	248.40	276
Spares, Repairs & maintenance	2.00%	0.41	0.46	0.50	0.55	0.61
Power cost		5.42	6.19	6.97	6.97	7.74
Insurance		0.10	0.10	0.10	0.10	0.10
Wages & salary		21.42	24.48	27.54	27.54	30.60
Cost of Production		220.55	252.03	283.51	283.56	315.05
Gross Profit		14.65	16.77	18.89	18.84	20.95
Lease rent		1.80	1.80	1.80	1.80	1.80
Administrative & selling expenses	1.00%	2.35	2.69	3.02	3.02	3.36
Interest on Term Loan		2.07	2.18	1.81	0.65	0.28
Interest on Working capital		0.51	0.51	0.51	0.51	0.51
Depreciation of machinery		2.07	2.07	2.07	2.07	2.07
Total		8.8	9.25	9.21	8.05	8.02
Net Profit		5.84	7.52	9.68	10.78	12.93

- **ESTIMATION OF BREAK EVEN POINT**

Rs in Lakhs

Particulars	1	2	3	4	5
Capacity utilization	70%	80%	90%	90%	100%
Break-even point	58%	54%	48%	42%	37%
Break even Production	97888	103758	102899	89649	88937

- **DEBT SERVICE COVERAGE RATIO**

Rs in Lakhs

Particulars	1	2	3	4	5
Capacity utilization	70%	80%	90%	90%	100%
DSCR	2.80	2.28	2.83	3.71	4.68
Average DSCR	3.26				
DSCR weighted average	3.14				

- **WORKING CAPITAL REQUIREMENTS**

Rs in Lakhs

Particulars	1	2	3	4	5
Capacity utilization	70%	80%	90%	90%	100%
Variable Cost	220.55	252.03	283.51	283.56	315.05
Fixed Cost	8.8	9.25	9.21	8.05	8.02
Working capital gap	4.26	4.87	5.49	5.53	6.16